

Automatic to Manual Spindle Nut Conversion Kit Instructions

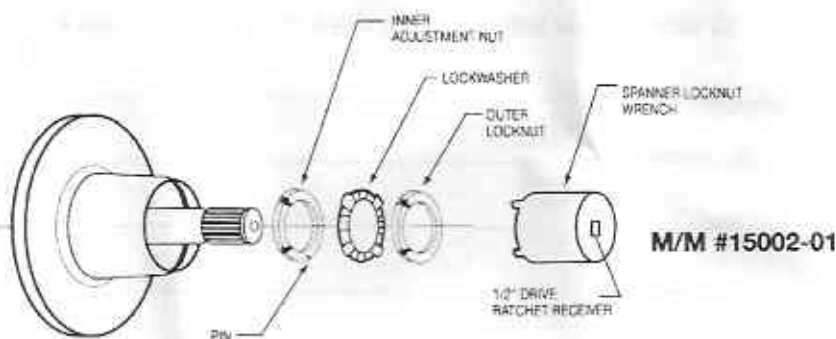
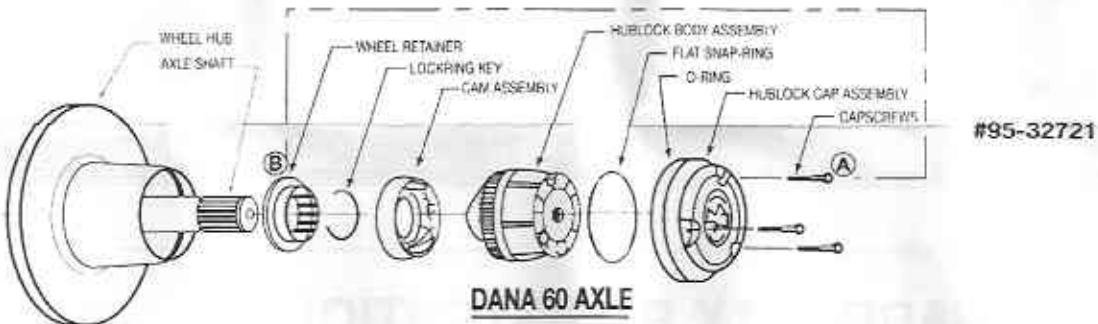
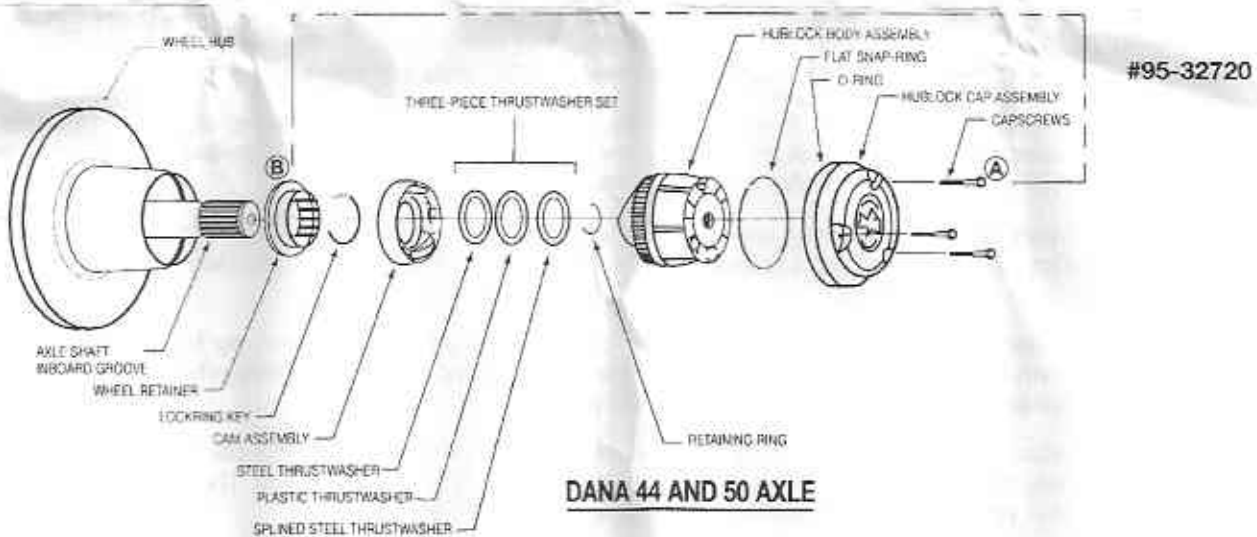


Remove Automatic Hubs

1. Remove all automatic hub components illustrated below starting with capscrews (listed as "A").
Note: Use small pick to remove locking key from the wheel retainer.

Install Manual Hub Spindle Conversion Kit

1. Install the inner locknut (nut with pin) and torque the nut to 50 ft. lb. while rotating the vehicle hub back and forth and using spanner locknut wrench.
2. Back off the inner lock nut then tighten to 30-40 ft. lb. while rotating hub back and forth.
3. Back off locknut 90 degrees.
4. Install the lockwasher making sure the hole in the lockwasher lines up with the pin on the inner locknut.
5. Now install the outer locknut and tighten to 160-205 ft. lb. using spanner locknut wrench.



WARNING!

Inner Adjustment Nut, Lockwasher and Outer Locknut must be installed according to steps 1 through 5.

Severe Damage May Occur!